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Award Number: DAMD17-01-1-0271

TITLE: Novel Approach for Evaluating and Treating Advanced

Breast Cancer Patients Whose Tumors Overexpress HER-2/neu

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REPORT DATE: May 2003

TYPE OF REPORT: Final

PREPARED FOR: U.S. Army Medical Research and Materiel Command

Fort Detrick, Maryland 21702-5012

DISTRIBUTION STATEMENT: Approved for Public Release;

Distribution Unlimited

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20031112 187

REPORT DOCUMENTATION PAGE

Form Approved OMB No. 074-0188

Public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing this collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503

1. AGENCY USE ONLY (Leave blank)

2. REPORT DATE
May 2003

3. REPORT TYPE AND DATES COVERED

Final (1 May 2001 - 30 Apr 2003)

4. TITLE AND SUBTITLE

Novel Approach for Evaluating and Treating Advanced Breast Cancer Patients Whose Tumors Overexpress HER-2/neu

5. FUNDING NUMBERS

DAMD17-01-1-0271

6. AUTHOR(S)

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7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES)

University of Chicago at Illinois Chicago, Illinois 60612-7227 8. PERFORMING ORGANIZATION REPORT NUMBER

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SPONSORING / MONITORING AGENCY NAME(S) AND ADDRESS(ES)

U.S. Army Medical Research and Materiel Command Fort Detrick, Maryland 21702-5012

10. SPONSORING / MONITORING AGENCY REPORT NUMBER

11. SUPPLEMENTARY NOTES

Original contains color plates: All DTIC reproductions will be in black and white.

12a. DISTRIBUTION / AVAILABILITY STATEMENT

Approved for Public Release; Distribution Unlimited

12b. DISTRIBUTION CODE

13. ABSTRACT (Maximum 200 Words)

The goal of this research is to develop stable radioimmunoconjugates (RICs) of anti-HER2/neu antibodies (MoAbs) for imaging and therapy in an animal model bearing human breast tumors. Pharmacy-grade Herceptin and an anti-HER2/neu antibody were conjugated with a DTPA linker. ¹¹¹InCl₃ and ⁹⁰YCl₃ were labeled to MoAb-CHX-A"-DTPA according to the procedure of Clarke et al. (Cancer Res 60: 4804, 2000). Binding capacity of RICs was tested with human cancer cell lines MCF-7, HCC-1954, BT-474 and SKBR-3. Results: The molar ratio of DTPA-CHX-A" to MoAbs was 1.4:1. Using a molar excess of 10:1 CHX-A"-DTPA to MoAb, a specific activity of 1.87 μCi ¹¹¹In/μg MoAb-RIC and 2.71 μCi ⁹⁰Y/μg MoAb-RIC was obtained. The purity of RIC was 96%+ for ¹¹¹In and 99%+ for ⁹⁰Y. Stability at 37° C for both RICs ranged from 98% at 24 hours in human plasma to 85% at 96 hours. ¹¹¹In- RIC bound to MCF-7 cells with a binding radio of 2.5:1 using a nonspecific IgG RIC as a control. A 98.3:1 binding ratio was observed when SKBR-3 cells were exposed. Conclusion: MoAbs can be labeled with ¹¹¹In and ⁹⁰Y using a CHX-A"-DTPA linker. Stable RICs are formed and significant cell binding of RICs occurs when HER2/neu over-expressing cells are used.

14. SUBJECT TERMS Breast Cancer, Radioi	mmunotherapy, Radioimmu	nodetection, HER2/neu	15. NUMBER OF PAGES 33 16. PRICE CODE
17. SECURITY CLASSIFICATION OF REPORT Unclassified	18. SECURITY CLASSIFICATION OF THIS PAGE Unclassified	19. SECURITY CLASSIFICATION OF ABSTRACT Unclassified	20. LIMITATION OF ABSTRACT Unlimited

NSN 7540-01-280-5500

Standard Form 298 (Rev. 2-89) Prescribed by ANSI Std. Z39-18 298-102

Table of Contents

COVER	1
SF 298	2
Table of Contents	3
Introduction	4
BODY	. 4
Key Research Accomplishments	. 17
Reportable Outcomes	17
Conclusions	17
References	. 18
Appendices	. 19

INTRODUCTION

Many women continue to present to their physician with locally advanced or metastatic breast cancer. A portion of these patients may have a particularly aggressive form of this disease with little or no clinical signs of the disease. Biopsy evaluation as well as the measurement of serum tumor markers, hormone receptor status, and certain epidermal growth receptor proteins on the surface of tumor cells all help to determine the grade and aggressiveness of a particular cancer. Between 25 and 30% of all breast cancer patients have an aggressive form of breast cancer known as *HER2/neu* positive disease. The presence of *HER2/neu* over-expression signifies a poor prognosis for these patients. Innovative techniques and treatment modalities are needed to improve the outcomes of these particular breast cancer patients.

The long-term goal of this investigation is to determine if adding a diagnostic isotope known as Indium-111 (111In) and alternately, a therapeutic isotope know as Yttrium-90 (90Y) to Herceptin® can improve its effectiveness as an anticancer agent. Adding 111In to Herceptin® may convert this monoclonal antibody (MoAb) into an effective diagnostic staging tool. Adding 90Y to Herceptin® may improve its cytotoxic efficacy without adding significant risk to the patient. The purpose of this second year-end report is to describe the results of studies completed in our investigations to date. The first year report (Exhibit B) described the labeling of Herceptin®, anti-HER2/neu, and nonspecific IgG antibodies with 111In and 90Y using both DOTA and CHX-A" DTPA linkers. Since that report a standard procedure for making these radioimmunoconjugates (RICs) has been established in our laboratory. New RICs are being produced and tested for chemical and in vitro stability according to these standard procedures. Biodistribution and imaging studies were performed and completed. Therapy trials are currently underway. Results of completed studies are presented in the order in which they were proposed in the original approved grant.

BODY

OBJECTIVE 1: To synthesize ¹¹¹In- and ⁹⁰Y-anti-HER2/neu antibody conjugates and perform <u>in vitro</u> analyses of stability, specificity, and affinity for normal expressing and over expressing HER2 human breast cancer cells.

The investigations described for **Objective 1** have been completed and the results of this portion of the study are being published (<u>Cancer Biotherapy and Radiopharmaceuticals</u>, 2003, in press). A copy of this manuscript proofs and several abstracts are attached to this report.

OBJECTIVE 2: Construction of a recombinant bicistronic onco-retrovirus for the stable genetic transfer of the *HER2/neu* cDNA and a fluorescent marker protein cDNA (enYFP) in tandem into breast cancer cell lines.

1. <u>Isolation of full-length human HER2/neu</u>.

DNA oligonucleotide primers were designed that correspond to the DNA sequence of the wild-type form of HER2/neu. Two sets of overlapping primers were designed in order to amplify the large cDNA sequence in two manageable fragments. Sequences corresponding to the HER2/neu intracellular/transmembrane and extracellular/transmembrane regions were amplified from total RNA prepared from SKBR3 cells (a human mammary epithelial cell line obtained from ATCC that over-expresses HER2/neu). Amplified products (ECD=2082 bp and ICD=1724 bp, respectively) were isolated by gel electrophoresis and subcloned into plasmid PCR-Script SK+ (Stratagene). Resulting plasmid clones were analyzed by restriction digestions and sequenced by dideoxyflourescent-labeled sequencing methods to confirm fidelity of the clones. In order to join the ECD and ICD fragments into the full-length version of human HER2/neu for the eventual construction of the bicistronic retroviral vector (see below), a mutation was introduced into the ICD fragment plasmid to generate a unique restriction site (BspEI). This was done by the QuikChange mutagenesis kit (Stratagene) and appropriate primers. Since BspEI is sensitive to dam methylation both the mutated ICD plasmid and the existing ECD plasmid were sub-passaged through a dam- e.coli strain (SCS 110 from Stratagene). The ICD fragment was then ligated into the ECD plasmid. Diagnostic restriction enzyme digests and DNA sequencing revealed that the correct full-length human HER2/neu sequence was present and true in resulting clones. The resulting plasmid was called pCR-Script-HER2/neu FL.

2. Construction of a bicistronic recombinant retroviral vector for transfer of the HER2/neu and enYFP genes.

Next, the full-length *HER2/neu* sequence was subcloned into a shuttle vector (pSV-enYFP; Medin unpublished) containing the internal ribosome entry site (IRES) from the encephalomyocarditis virus along with the sequence for the enhanced yellow fluorescence protein (enYFP; Stratagene). Retroviral gene transfer vector pUMFG/*HER2/neu*/IRES (10.6 kb) was then constructed by transferring a NcoI/ClaI fragment containing the full length human *HER2/neu* cDNA from the pCR-Script-*HER2/neu* plasmid to the pSV/IRES/enYFP shuttle vector. A NcoI/NotI fragment containing the sequence *HER2/neu*/IRES/enYFP was then transferred into the retroviral vector pUMFG to give pUMFG/*HER2/neu*/IRES/enYFP. *HER2/neu* was again sequenced to fully reconfirm its fidelity.

3. <u>Transfection of retroviral producer cells to produce stable producer clones.</u>

Amphotropic AM12 onco-retroviral packaging cells (Takenaka et al. 1999) were grown to 90% confluency in appropriate medium and transfected using a calcium phosphate method (Takenaka et al. 1999) with 0.7 ug of plasmid pGTN28, which confers resistance to neomycin, and 7 ug of plasmid pUMFG/HER2/neu/IRES/enYFP. Cells were incubated for 10 hrs at 37°C (5% CO₂) and then placed under

. G418 selection for two weeks. Cells were then flow sorted on a FACs Scan (BD) using appropriate conditions and controls (see below) to obtain producer cells highly expressing (top 6%) both *HER2/neu* and enYFP. These pooled positive producer cells were then expanded and stored frozen or used in infection experiments.

4. Flow cytometry analyses for HER2/neu and enYFP expression.

Transfected AM12 producer cells expressing *HER2/neu* and enYFP (AM12/*HER2/neu*/enYFP) were trypsinized, washed in DPBS containing 0.1% (w/v) D-glucose and 0.02% (v/v) EDTA (final pH adjusted to 7.2), and stained with 20ml of IgG1 isotype conjugated to PE or mouse α-hu*HER2/neu* directly conjugated to PE (Becton Dickinson) according to the manufacturer's specifications. 10,000 cell events were acquired on a FACScan flow cytometer and analyzed using CellQuest software (Becton Dickinson).

5. Productive infection of test cells and titer determination.

Naïve, non-transfected AM12, the pool AM12/HER2/neu/enYFP, and PG13/enYFP (Medin unpublished) producer cell lines were grown in 10 cm tissue culture plates to 90% confluency in 7 ml of complete medium. Test recipient cell lines, NIH3T3 and HeLa, were grown to 20% confluency in 10 cm tissue culture plates and counted on a hemocytometer using Trypan Blue dye exclusion (Bio-Whittaker) prior to infection. Producer cell line supernatants were prepared by aliquoting 4 ml of filtered supernatant and 6 ml of medium in the presence of protamine sulfate (final concentration of 8 μg/ml). This medium was subsequently transferred to recipient cells and incubated overnight (37°C, 5% CO₂). Recipient cells were gently washed twice and incubated for 48 hrs in 10 ml of complete medium, before being stained and analyzed by flow cytometry for HER2/neu and enYFP expression as described above. Virus packaged by the AM12/HER2/neu/enYFP producer pool was shown to have a titer of ~10⁵ productive infectious units/ml on NIH3T3 and HeLa cells, respectively.

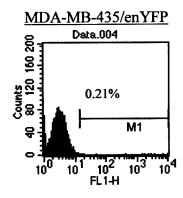
6. Tumor cell lines. SKBR3 and MCF-7 cells were maintained in our lab.

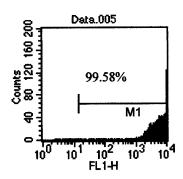
MCF7 P+3 cells were passaged in vivo and provided by Dr. Steven Swanson. MDA-MB-435 and MDA-MB-231 cells were obtained from Dr. Janet Price at the University of Texas M.D. Anderson Cancer Center. The MDA-MB-435 and MDA-MB-231 cell lines were isolated from pleural effusions of two patients with breast cancer. All three cell lines are estrogen-independent and express *HER2/neu* poorly relative to SKBR3. MCF-7 primary tumors are unable to yield metastases. In contrast, primary tumors of MDA-MB-435 cells can form spontaneous lymph node and lung metastases in 80-100% of nude mice injected with 10⁵ to 10⁶ cells into the mammary fat pad (mfp) at 12 weeks post-inoculation. Subcutaneous injection into the lateral flank, however, decreases the frequency of mice with metastases to 20-40%. Tail vein injection of 10⁶ cells yields experimental lung metastases in ICR-SCID mice at a rate of 4/9 using non-transfected cells or 7/9 using *HER2/neu*-transfected cells. MDA-MB-231 cells can form primary tumors in nude mice injected with 10⁵ to

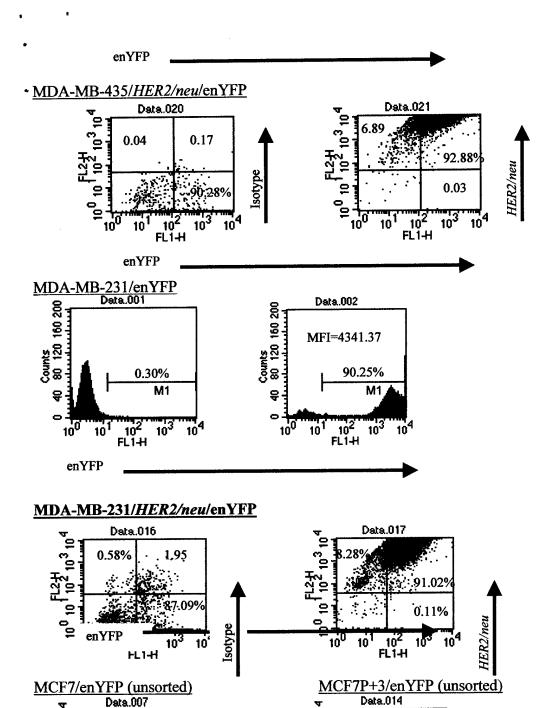
. 10⁶ cells into the mfp, but the frequency of mice developing macroscopic lung metastases 20 weeks post-injection is only 1/7. MDA-MB-231 cells have also been reported to generate lung metastases in nude mice following tail vein injections. MCF7 cells were maintained in MEM with Eagle's salts (Gibco) supplemented with 10% FCS (Gibco), 1% Penicillin/Streptomycin, 1.5 g/L of sodium bicarbonate, 0.1 mM non-essential amino acids for MEM, 1 mM sodium pyruvate (Bio-Whittaker), and 0.01mg/ml Bovine Insulin (Gibco). MDA-MB-435 and MDA-MB-231 cells were maintained in MEM supplemented with 5% FCS, 1% L-Glutamine, 1 mM sodium pyruvate, and 0.1 mM non-essential amino acids and vitamins for MEM (Sigma). SKBR3 cells were grown in DMEM complete: DMEM (Bio-Whittaker) complete with 10% FCS (Gibco), 1% penicillin/streptomycin (Gico), and 1% L-glutamine (Gibco).

7. <u>Transductions of tumor cell lines</u>.

Producer cells AM12/HER2/neu/enYFP, AM12 non-transfected, and PG13/enYFP cells were grown to 90% confluency in 10-cm tissue culture plates in 10 ml of recipient cell medium. Recipient tumor cells were grown to 10 to 20% confluency in 10 ml of its respective medium as described above. Media on recipient cells were aspirated and replaced with 10 ml of 0.45 μm-filtered supernatant from plates of AM12/HER2/neu/enYFP, AM12 NT, or PG13/enYFP cells. 20 μl of 4μg/ml protamine sulfate were added to each recipient plate for a final concentration of 8 μg/ml. Infections of the same recipient cells were repeated daily until the recipient cells reached about 90% confluency, at which point the cells were split and incubated overnight before continuing the daily transductions. A total of 12 transductions were performed on all four target cell lines cells using supernatants taken from AM12/HER2/neu/enYFP and AM12 NT cells. A total of 5 transductions were performed for all four target cell lines using supernatant taken from PG13/enYFP cells. HER2/neu-transduced cells were stained with anti-huHER2/neu-PE (BD Biosciences) and all cells were flow sorted on HER2/neu and enYFP to collect the top 3-20% HER2/neu- and/or enYFP- expressing cells. Flow cytometry analyses are shown below and indicate high levels of expression of both target antigens in all cell types.







1.11%

enYFP

0.75%

103

10² FL1-H 8.13%

2.75

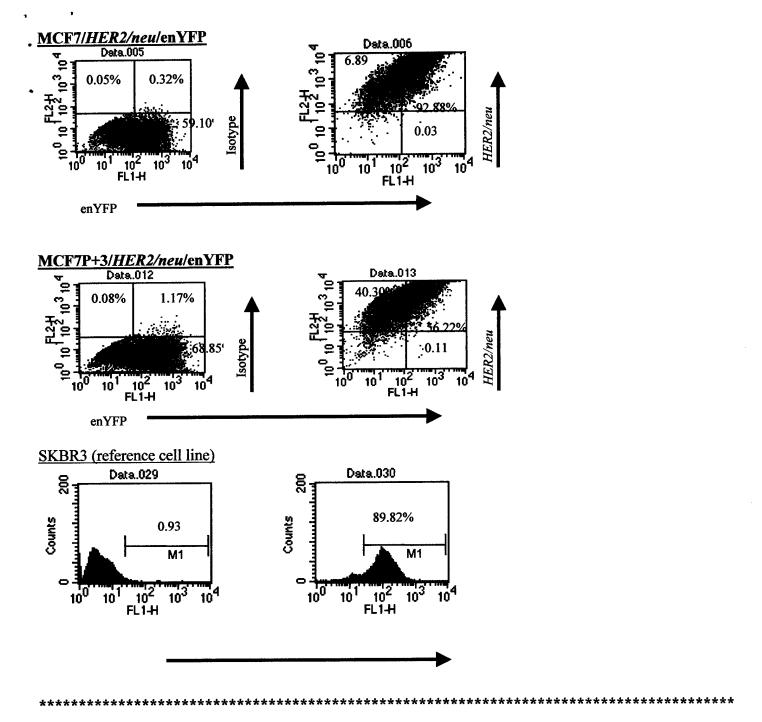
10

1.82

103

104

10² FL1-H 11.02%



OBJECTIVE 3: Measure the biodistribution of labeled Herceptin in mice bearing human breast cancers.

Based on the observed <u>in vitro</u> binding data of RICs to normal expressing and over-expressing *HER2/neu* tumor cells (Objective 1), it was hypothesized that RICs will have similar <u>in vivo</u> binding patterns. There should be significant RIC accumulation in *HER2/neu* over-expressing tumor cells (BT-474) and not as much in normally expressing *HER2/neu* tumor cells (MCF-7) or in normal mouse cells (non-tumor tissues).

Female nude mice weighing about 20 grams each, were used in these studies. Mice were inoculated with either MCF-7 tumor cells, which express normal amounts of *HER2/neu* membrane receptor protein or with BT-474 cells that over-express the receptor protein. Details concerning the production of xenografts can be found under Objective 3 in Exhibit B. When the tumors became palpable (about 0.5 cm or larger) the mice were injected intra-peritoneally (i.p.) with about 20 μl of ¹¹¹-In bound to either Herceptin® or to nonspecific mouse IgG immunoconjugate. The dosages ranged from about 3 to 30 μCi of ¹¹¹In-RIC containing 1 to 10 μg IC protein. Six mice were used for each determination. The injected mice were provided food and water ad lib, and housed in a special sterile environment for immunocompromised animals.

In the first set of biodistribution experiments, 6 nude mice bearing MCF-7 xenografts and 6 nude mice bearing BT-474 xenografts were injected with 2 to 4 μ Ci of ¹¹¹-In-Herceptin and sacrificed at 96 hours post i.p. injection. In addition, 6 nude mice bearing BT-474 xenografts were injected with 4.1 μ Ci of ¹¹¹In-IgG protein and sacrificed at 96 hours. The animals were euthanized with carbon dioxide. The blood was collected by heart puncture using heparinized 1-ml syringe. Three samples of blood and other tissues (tumor, liver, lung, heart, spleen, stomach, and kidney), each weighing about 50 mg (wet weight), were collected. Tissue samples were counted in glass gamma-counting tubes using a well gamma-counter (Ludlum Model 203 Shielded Well Scintillator). Each sample was counted for 10-20 seconds and values expressed, after back ground radioactivity correction, as CPM/mg tissue. Each experiment was repeated at least once. Biodistribution data are expressed as % of the injected dose per gram of tissue. The biodistribution data are presented in Figure 1 (A, B, and C).

Figure 1 (A) Biodistribution of ¹¹¹In-Herceptin (2.86 μCi/mouse, 96 hours) 6 nude mice bearing MCF-7 xenografts

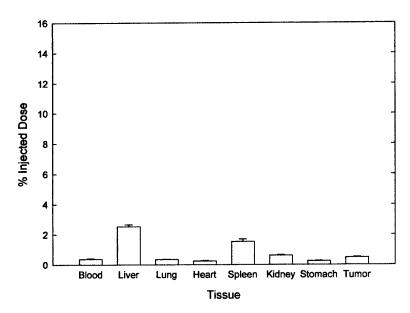


Figure 1 (B)
Biodistribution of ¹¹¹In-Herceptin
(2.51 μCi/mouse, 96 hours)
6 nude mice bearing BT-474 xenografts

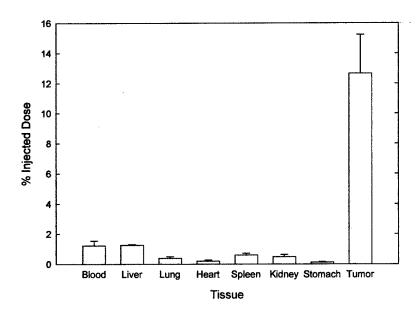
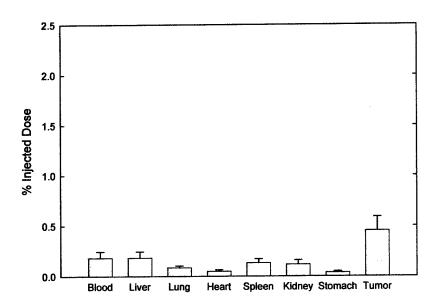


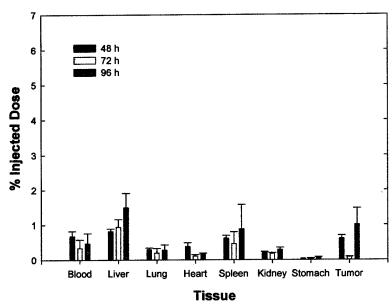
Figure 1 (C)
Biodistribution of ¹¹¹In-IgG
(3.82 μCi/mouse, 96 hours)
6 nude mice bearing BT-474 xenografts



The pattern of tissue distribution of ¹¹¹-In-Herceptin in the three groups of mice is presented in Fig 1 (A, B and C). There is little uptake of labeled Herceptin® in MCF-7 tumor cells compared to BT-474 tumor cells (Fig 1 A and B). There is a clear difference in the distribution of labeled Herceptin® and IgG protein in tumors of BT-474 tumor-bearing mice and MCF-7 tumor-bearing mice. Nonspecific mouse ¹¹¹In-IgG is slightly more concentrated in the BT-474 tumor cells than in other tissues (Fig 1-C). However, labeled Herceptin® is concentrated more than 6-times in BT-474 tumors than in other organs of these mice (Fig 1B).

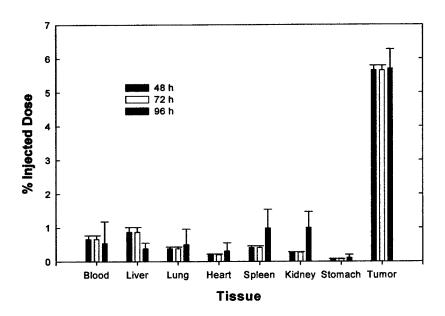
In the second series of biodistribution experiments, nude mice bearing MCF-7 and BT-474 tumor cells were sacrificed at 48, 72, and 96 hours post-injection. Six animals were sacrificed in each group at each time period for a total of 36 animals. The data from these studies are presented in Figure 2 (A and B).

FIGURE 2 (A)
Biodistribution of ¹¹¹-In Herceptin in
6 nude mice bearing MCF-7 Xenografts



at 48, 72, and 96 hr post injection

FIGURE 2 (B)
Biodistribution of ¹¹¹-In Herceptin in
6 nude mice bearing BT-474 Xenografts
at 48, 72, and 96 hr post injection



In mice bearing MCF-7 xenografts the ¹¹¹-In-Herceptin is retained in blood, liver, spleen, and tumor (Fig 2 A) and the concentration in these tissues increases with time. However, the increase in tumor cells was not as

consistent as in other tissues. In the case of BT-474 xenografted mice the highest level of radioactivity (~6-times) was seen in tumor cells within 24 hr after injection and remained high until the termination of the *experiment (96 hr) (Fig 2 B).

OBJECTIVE 4: Evaluate ¹¹¹-In-Herceptin® as a tumor-imaging agent using nude mice xenografted with human cancer cells that over-express *HER2/neu*.

Sensitive imaging agent for advanced breast cancer patients with tumors that over-express *HER2/neu* may be useful for staging and assessing therapy. At 24, 48, 72, and 96 hours post i.p. injection, mice were anesthetized and imaged for 10 minutes with a Picker Prism 2000 gamma camera equipped with a dedicated Odyssey FX Computer System and medium-energy collimators. The camera was peaked for the two ¹¹¹-In gamma photons using a 10% window around each peak. The activity within each mouse was determined using the manufacturer's region of interest (ROI) program. Activity within the tumor tissue was determined with the same ROI program. Mean values from the ROI analysis for whole body and tumor tissues were used to construct whole body and tumor time-activity curves. Data obtained from each imaging session are presented as follows:

TUMOR UPTAKE AS A % OF TOTAL BODY COUNTS

		Time (hours)			
Tumor	24(n=2)	48(n=2)	72(n=3)	96 (n=3)	
MCF-7	9.1*	8.5	8.7	8.0	
BT-474		28.1	26.1	12.5	

^{* %} mean counts in the tumor ROI divided by mean total counts in the whole body ROI.

IMAGE 1:

72 hour posterior image of 3 nude mice with BT-474 xenografts on their backs. Mice were injected with 5 μ Ci ¹¹¹In-Herceptin. Note clear visualization of the tumors.

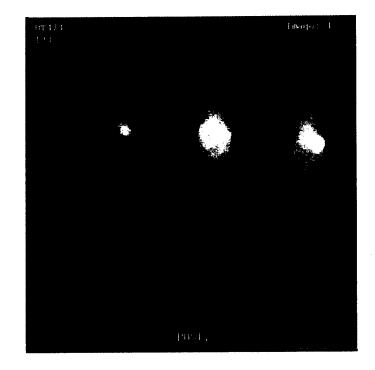
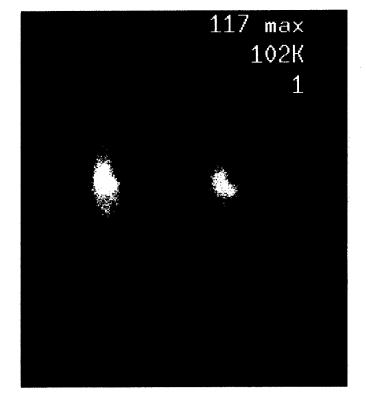
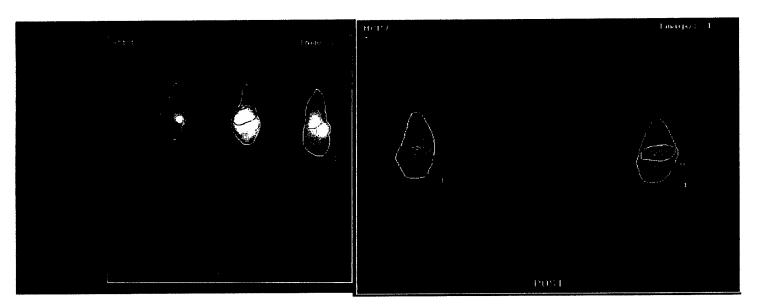


IMAGE 2:

72 hour posterior image of 2 nude mice with MCF-7 xenografts on their backs. Mice were injected with 5 μ Ci ¹¹¹In-Herceptin. Note the tumors are not visualized.



<u>MCF-7</u>



The data and images presented in this section clearly indicate that ¹¹¹In-Herceptin® accumulates in BT-474 tumor cells and not as much in MCF-7 tumors cells <u>in vivo</u>. The ratio of tumor to background uptake is > 6:1 which is adequate for most gamma camera system to detect tumor sites in the human body. This would suggest that ¹¹¹In-Herceptin can perform as an effective physiological imaging agent in women with *HER2/neu* over-expressing tumors.

OBJECTIVE 5: Compare the anticancer efficacy of ⁹⁰Yttrium conjugated Herceptin to unlabeled Herceptin in nude mice bearing tumors of human breast cancer cells that over-express HER2.

The proposed studies in Objective 5 are presently underway and a "no-cost" extension will be requested to complete this portion of the study. Nude mice are being inoculated subcutaneously with MCF7 tumor cells or BT-474 cells. Once the tumors reach a volume of approximately 100 mm³, the mice are randomized by weight and tumor size to various treatment groups. Nude mice are injected with ⁹⁰Y-Herceptin® ip once a week for 3 weeks. Treatment doses are 0.1, 1.0 and 10.0 mg/kg assuming 2.5 mCi/mg Herceptin®. Unlabeled Herceptin® is being injected into another set of mice with BT-474 xenografts at concentrations of 0, 1.0, 15, and 30 mg/kg. The effect of Herceptin® on the growth of BT-474 tumors will serve as a baseline control for the ⁹⁰Y-RIC studies. All mice are sacrificed 21 days after the first RIC injection. Final tumor measurements and necropsy

occurs on day 21. Tumors and organs are harvested and a portion of each tissue analyzed for radioactivity. A separate portion of each tissue is processed for histologic assessment of radiation necrosis. Differences in final tumor volumes between groups will be evaluated by single-factor ANOVA of the log-transformed data.

ACCOMPLISHMENT & REPORTABLE OUTCOMES:

During the first two years of our investigation we have accomplished the following:

- 1. Successful labeling of pharmacy-grade Herceptin® with ¹¹¹In using a new DTPA chelation method. A manuscript describing results has been accepted for publication.
- 2. Successful labeling of a purified monoclonal antibody directed against the *HER2/neu* oncoprotein with ¹¹¹In using a DOTA reagent.
- 3. Successful and significant <u>in vitro</u> binding of ¹¹¹In-Herceptin® to breast cancer cells that overexpress the HER2/neu oncoprotein (receptor).
- 4. <u>In vitro</u> and <u>in vivo</u> stability of the new RIC (Herceptin-CHX-A'-DTPA-In¹¹¹) has been demonstrated.
- 5. Development of a new breast tumor cell line which over-expresses *HER2/neu* receptor protein and contains a genetic marker so that metastatic lesions can be followed.
- 6. Successful biodistribution and imaging studies of tumor bearing mice with MCF-7 and BT-474 tumors.

CONCLUSIONS:

We conclude that our work so far demonstrates proof-of-hypothesis for Objectives 1, 2, 3, and 4. Pharmacy grade Herceptin® can be labeled with ¹¹¹In using a DTPA chelation procedure (to our knowledge this observation has not been published before) and that it binds to tumors cells <u>in vitro</u> and <u>in vivo</u>. There is significantly more binding to tumors that over-express HER2/neu than to those tumors that express normal concentrations of HER2/neu receptor.

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APPENDICES

Following are copies of published abstracts reporting the results of this investigation. Also attached is a copy of the editor's proof of a full paper about to be published.

Abstract presented at the 2002 Southern Ontario Gene Therapy meeting at Langdon Hall in Cambridge, Ontario, on April 21&22, 2002.

Immuno-gene therapy against prostate cancer using Her2/neu as a model antigen. Miriam Mossoba, Christopher Siatskas and Jeffrey A. Medin. Department of Medical Biophysics. University of Toronto.

Abstract

Prostate cancer is the second leading cause of cancer-related death in men in North America. Standard treatments for prostate cancer include chemotherapy, radiotherapy, androgen ablation, and prostatectomy. Better treatment modalities are needed to effectively eradicate/treat/contend with metastases. Efforts to harness the power of the immune system in recognizing and eliminating prostate tumors using antigen loading of dendritic cells have been met with limited success. Transferring tumor associated antigens genes directly into dendritic cells (DCs) overcomes some difficulties involved in antigen loading. In the present study, a prostate tumor associated antigen gene, Her2/neu, has been sub-cloned and incorporated into an MFG-based oncoretroviral vector. Her2/neu antigen is an EGF-R-related transmembrane tyrosine kinase that is an attractive target for immuno-gene therapy becuase it is selectively overexpressed in 20% of prostate tumors and 80% of its metastases in men. Vectors have been constructed that engineere expression of Her2/neu alone. Eventually, a cytokine, a co-stimulatory factor, or a fluorescent protein coding sequence will be added downstream of Her2/neu in a series of bicistronic vectors that may further potentiate effects or facilitate marking/detection. Ex vivo transduction of C57BL/6 mouse DCs will be performed. Transduced DCs will be injected into mice harboring Her2/neu-overexpressing prostate tumors. Tumor sizes as well as CTL and antibody responses against Her2/neu will be measured to determine the efficacy of this approach. Preliminary results show that the completed vector construct carrying the full length Her2/neu sequence alone yields cell surface expression in a producer cell line.

. This abstract will be presented at the Annual Society of Nuclear Medicine Meetings on June 18, 2002 and was published in the Journal of Nuclear Medicine (43: May, 2002).

LABELING HERCEPTIN® WITH ¹¹¹In and ⁹⁰Y AND UPTAKE STUDIES IN MCF-7 AND SKBR-3 CELL LINES. M. J. Blend, J. J. Stastny, S. M. Swanson, University of Illinois, Chicago, IL 60612 and M. W. Brechbiel, ROB, NCI, NIH, Bethesda, MD 20892.

Objectives: The goal of this research was to develop stable radioimmunoconjugates (RICs) of Herceptin® (H) for radioimmunoscintigraphy and radioimmunotherapy in an animal model bearing human breast tumors. H is used clinically for the treatment of breast cancer patients whose tumors over-express HER2/neu receptor. Methods: Pharmacy-grade H was conjugated with a DTPA linker in preparation for labeling. ¹¹¹In-Cl and ⁹⁰Y-Cl were labeled to H-CHX-A"-DTPA according to the procedure of Clarke et al. (Cancer Res 60: 4804, 2000). The binding capacity of ¹¹¹In-RIC was tested with human cancer cell line MCF-7 which expresses normal amounts of HER2/neu receptor and SKBR-3 cells which over-express HER2/neu receptors. Results: The molar ratio of DTPA-CHX-A" to H in the tested immunoconjugate was 1.4:1. Using a molar excess of 10:1 CHX-A"-DTPA to H, a specific activity of 1.87 μCi ¹¹¹In/μg H-RIC and 2.71 μCi ⁹⁰Y/μg H-RIC was obtained. The purity of RIC was 96%+ for ¹¹¹In and 99%+ for ⁹⁰Y. Stability at 37° C for both RICs ranged from 98% at 24 hours in human plasma to 85% at 96 hours. ¹¹¹In- RIC bound to MCF-7 cells with a binding radio of 2.5:1 using a nonspecific IgG RIC as a control. A 98.3:1 binding ratio was observed when SKBR-3 cells were exposed. Conclusion: H can be labeled with ¹¹¹In and ⁹⁰Y using a CHX-A"-DTPA linker. Stable RICs are formed. To our knowledge, this is the first time that H has been labeled with ¹¹¹In or ⁹⁰Y using this DTPA conjugate. There is significant cell binding of ¹¹¹-In-RIC when HER2/neu over-expressing cells are used in culture. Animal *in vivo* and *in vitro* studies using ¹¹¹In and ⁹⁰Y-CHX-A"-DTPA-H are underway.

. Following 3 abstracts were presented at the Central Chapter Meetings of the Society of Nuclear Medicine in March 2002 and will be published in Clinical Nuclear Medicine in 2002.

LABELING HERCEPTIN® AND anti-HER2/neu ANTIBODY WITH IN-111 USING DTPA AND DOTA CONJUGATES. M. J. Blend, J. J. Stastny, S. M. Swanson, University of Illinois, Chicago, IL.

Objectives: The goal of this research was to develop stable radioimmunoconjugates (RICs) of Herceptin® (H) and an anti-HER2/neu antibody (anti-HER MoAb) for tumor localization in an animal model bearing human breast tumors. Methods: Pharmacy-grade H and pure anti-HER2/neu MoAb were conjugated with a DTPA and DOTA linker respectively. In-111-chloride was labeled to H-CHX-A"-DTPA (linker supplied by Dr. M. W. Brechbiel, NIH/NCI) according to the procedure of Clarke et al. (Cancer Res 60: 4804, 2000). In-111-chloride was labeled to anti-HER2/neu MoAb DOTA complex (Li et al., Bioconjug Chem. 4: 275, 1993). Results: The molar ratio of DTPA-CHX-A" to H in the tested immunoconjugate was 1.4:1. Using a molar excess of 10:1 CHX-A"-DTPA to H, a specific activity of 1.87 µCi In-111/µg H (RIC) was obtained. RIC purity was 96.8%. H-RIC in sodium acetate solution (SAS) and human plasma (HP) at room temperature (RT) and 37° C (body temperature) was quite stable. At 24 hr. the stability of H-RIC was 97.9% at RT and 98.1% at 37° C in SAS. The stability of H-RIC was 95.9% at RT and 95.5% at 37° C in HP. At 96 hr. the stability of H-RIC was 95.7% at RT and 94.8% at 37° C in SAS and in HP, 90% at RT and 85% at 37° C. HER2/neu MoAb DOTA complex was successfully labeled with a purity of 95.5% and a specific activity of 1.45 μCi In-111/μg RIC. Conclusions: H can be labeled with In-111 using a CHX-A"-DTPA linker to provide a stable RIC. To our knowledge, this is the first time that H has been labeled with In-111 using this DTPA conjugate. Animal in vivo and in vitro studies using In-111-CHX-A"DTPA-H are underway.

IN VITRO CELL BINDING AND KILLING OF HUMAN BREAST CANCER CELLS WITH IN-111/Y-90 LABELED HERCEPTIN®. M. J. Blend, J. J. Stastny, S. M. Swanson, University of Illinois, Chicago, IL

Objectives: The goal of this research was to develop stable radioimmunoconjugates (RICs) of Herceptin® (H) for tumor imaging therapy in an animal model bearing human breast tumors. H is used clinically for the treatment of patients whose breast tumors over-express HER2/neu receptor. Methods: Pharmacy-grade H was conjugated with a DTPA linker (supplied by Brechbiel, NIH/NCI) in preparation for labeling. In-111 and Y-90 chloride were labeled to H-CHX-A"-DTPA according to the procedure of Clarke et al. (Cancer Res 60: 4804-4811, 2000). The binding capacity of In-111-RIC was tested with human cancer cell line MCF-7 which expresses normal amounts of HER2/neu receptor and SKBR-3 cells which over-express HER2/neu receptors. The killing capacity of Y-90-RIC was tested in MCF-7 and BT-474 cells (HER2/neu over-expressers). Results: The molar ratio of DTPA-CHX-A" to H in the tested immunoconjugate was 1.4:1. Using a molar excess of 10:1 CHX-A"-DTPA to H, a specific activity of 1.87 μCi In-111/μg H and 2.71 μCi Y-90/μg RIC was obtained. In-111-RIC bound to MCF-7 cells with a ratio of 2.5:1. There was a 98.3:1 binding ratio with SKBR-3 cells. At a concentration of 1.2 μCi Y-90-RIC/ml, 6.1 % of the MCF-7 cells and 66.7% of BT-474 cells were killed after 3 hours of incubation. Conclusion: H can be labeled with In-111 and Y-90 using a CHX-A"-DTPA linker. There is significant cell binding of In-111-RIC when HER2/neu over-expressing cells are used in culture. There is significant cell killing of BT-474 cells by Y-90-RIC in culture. Animal in vivo and in vitro studies using In-111/Y-90-CHX-A"-DTPA-H are underway.

LABELING HERCEPTIN® WITH YTTRIUM (Y-90) USING A DTPA CONJUGATE. M. J. Blend, J. J. Stastny, S. M. Swanson, University of Illinois, Chicago, IL

Objectives:: The goal of this research was to develop a stable radioimmunoconjugate (RIC) of Herceptin® (H) for radioimmunotherapy in an animal model bearing human breast tumors. H is used clinically for the treatment of patients whose breast tumors over-express HER2/neu receptor. Methods: Pharmacy-grade H was conjugated with a DTPA linker (linker supplied by Dr. M. W. Brechbiel, NIH/NCI) in preparation for labeling. Y-90-chloride was labeled to H-CHX-A"-DTPA according to the procedure of Clarke et al. (Cancer Res 60: Results: The molar ratio of DTPA-CHX-A" to H in the tested immunoconjugate was 1.4:1. 4804, 2000). Using a molar excess of 10:1 CHX-A"-DTPA to H, a specific activity of 2.71 μCi Y-90/μg H RIC was obtained. RIC purity was 99.3%. Y-90 labeling efficiency was 27.1%. Y-90-H-RIC in phosphate buffered saline (PBS) at pH 7.4 and in human plasma (HP) at room temperature (RT) and 37° C (body temperature) was quite stable. At 24 hr. the stability of Y-90-H-RIC was 97.7% at RT and 97.0% at 37° C in PBS. The stability of Y-90-H-RIC was 97.6% at RT and 95.4% at 37° C in HP. At 96 hr. the stability of Y-90-H-RIC was 95.6% at RT and 81.5% at 37° C in PBS and in HP, 86.3% at RT and 80.5% at 37° C. Conclusion: H can be efficiently labeled with Y-90 using a CHX-A"-DTPA linker to provide a stable RIC. To our knowledge, this is the first time that H has been labeled with Y-90 using this DTPA conjugate. Animal in vivo and in vitro studies using Y-90-CHX-A"-DTPA-H are underway.

Biodistribution and Imaging of ¹¹¹In-Herceptin® in Immunodeficient Mice Bearing Human Breast Tumor Xenografts that Express Either Normal or High Levels of *HER2/neu* Receptor. S. M. Swanson, G, Yang, M.A.Q. Khan and M. J. Blend, University of Illinois at Chicago, Chicago, Illinois 60612

The goal of this research was to develop stable radioimmunoconjugates (RICs) of anti-HER-2/neu monoclonal antibodies (MoAbs) for imaging in an animal model bearing human breast tumors. Pharmacy-grade Herceptin® was conjugated with a CHX-A" DTPA linker and labeled with 111InCl₃ according to the procedure of Clarke et al. (Cancer Res 60: 4804, 2000). Female nude mice weighing about 20 g each were inoculated with either normal HER2/neu expressing tumor cells (MCF-7 cells) or HER2/neu over-expressing tumor cells (BT-474 cells). When tumors reached ~ 2 to 5 mm diameter, mice (N=6/group) were injected (i.p., 2 to 4 µCi) with ¹¹¹-In-Herceptin® (MCF-7 & BT-474 bearing mice) or ¹¹¹-In-non-specific-IgG protein (BT-474 bearing mice only). All mice were imaged/sacrificed at 96 hours post RIC injection. Three samples of blood, tumor, liver, lung, heart, spleen, stomach, and kidney, each weighing ~50 mg (wet weight), were collected. There was little uptake of labeled Herceptin® in MCF-7 tumor cells (1% injected dose) in contrast to BT-474 tumor cells (14% injected dose). There was a clear difference in the distribution of labeled Herceptin® and nonspecific IgG protein in tumors of BT-474 and MCF-7 tumor-bearing mice. 111-In-Herceptin® concentrated 6-times more in BT-474 tumors than in any other tissues while ¹¹¹In-non-specific IgG was not. Corresponding 96 hr whole body images of these mice confirm the biodistribution results. These data demonstrate that pharmacy-grade 111-In-Herceptin® can be preferentially and specifically concentrated in HER2/neu overexpressing human breast tumor in vivo. These tumors can also be successfully imaged at 96 hours post injection.

JNM 44: 1300, 2003

Labeling *anti-HER2/neu* Monoclonal Antibodies with ¹¹¹In and ⁹⁰Y using a Bifunctional DTPA Chelating Agent

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The goal of this investigation was to develop stable radioimmunoconjugates (RICs) of anti-HER2/neu monoclonal antibodies (MoAbs) for imaging and therapy in an animal model bearing human breast tumor xenografts that express normal (MCF-7 cells) and increased amounts of HER2/neu receptors (HCC-1954, BT-474, SKBR-3 cells) and on their cell surface membranes. Pharmacy-grade Herceptin®, a murine € **AU3** ≯anti-HER2/neu monoclonal antibody, and nonspecific mouse IgG protein were conjugated with the recently developed DTPA linker known as CHX-A-DTPA. These immunoconjugates were labeled with ¹¹¹InCl₃ and ⁹⁰YCl₃ (Wu et al., 1997. Bioconj. Chem, 5:1925) using a modification of a method published previously (Nikula et al., 1995. Nucl. Med. Biol. 22:387). Using a molar excess of 10:1 CHX-A -DTPA to immunoglobulin, average specific activities of 1.87 μCi ¹¹¹In/μg RIC and 2.71 μCi ⁹⁰Y/μg RIC were obtained. The purity of RICs was 96%+ for ¹¹¹In and 99%+ for ⁹⁰Y. Stability in human plasma at 37 ... C for both RICs ranged from 98% at 24 h to 85% at 96 h. Binding capacity of the RICs was tested with human cancer cell lines MCF-7, HCC-1954, BT-474, and SKBR-3. Using 111 In-labeled nonspecific IgG protein as a control, 111 In-Herceptin® RIC was found to bind to MCF-7 cells with a ratio of 2.5:1 and to SKBR-3 cells with a ratio of 85:1 after 3 h of incubation. 111 In-anti-HER2/neu RIC bound to MCF-7 cells with a ratio of 6:1 and to SKBR-3 cells with a ratio of 115:1 after 3 h of incubation. 90Y-anti-HER2/neu RIC bound 10-times greater to BT-474 cells than to MCF-7 cells. Thus, these MoAbs can be labeled with 111In and 90Y using the CHX-A -DTPA linker. The resulting RICs (111In- and 90Y-anti HER2/neu antibodies) are stable and bind significantly to HER2 overexpressing tumor cell lines.

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INTRODUCTION

Women often present to their physician with locally advanced or metastatic breast cancer. A portion of these patients may have a particularly aggressive form of this disease with little or no clinical signs. Biopsy evaluation, as well as the measurement of serum tumor markers, hormone receptor status, and certain epidermal growth receptor status on the surface of tumor cells, help to determine the aggressiveness of a patient's dis-

Address reprint requests to Michael J. Blend, Ph.D., D.O., University of Illinois Hospital, 1740 West Taylor Street, Chicago, Illinois 60607. Telephone: (312) 996-3970 ease. Between 25 and 30% of all breast cancer patients have an aggressive form of breast cancer known as *HER2/neu* positive disease.¹ The presence of *HER2/neu* overexpression signifies a poor prognosis for these patients.^{1–4}

Immunotherapy with intact monoclonal antibodies (MoAbs) has been shown to be an effective method for treating patients with advanced breast cancer and low-grade non-Hodgkin's lymphoma. Recently the FDA approved an injectable MoAb (Herceptin®) that can slow the progress of *HER2/neu* overexpressing breast cancers in patients. In clinical trials, the *anti-HER2/neu* MoAb Herceptin® (trastuzumab, Genentech) showed significant biostatic activity both as a single agent

∢(QU1)

and in combination with traditional cytotoxic chemotherapy in the treatment of *HER2/neu* overexpressing metastatic breast cancer patients. Herceptin® is a recombinant *anti-HER2/neu* MoAb that targets the extracellular domain of HER-2 growth factor receptor, inhibiting signal transduction and cell proliferation. It is also thought to enhance antibody-dependent, cell-mediated cytotoxicity. 6,7

Radioimmunotherapy (RIT) has been shown to deliver effective systemic tumor-targeted radiation for hematologic malignancies, particularly in non-Hodgkin's lymphoma patients. Yttrium-90 is a useful radionuclide for RIT due to its energetic beta emissions, ready availability at moderate cost, and absence of gamma emissions. Adding the diagnostic isotope Indium-¹¹¹ (¹¹¹In) to anti-HER2/neu MoAbs may convert these antibodies into effective physiologic staging (imaging) tools. Adding the therapeutic isotope Yttrium-90 (⁹⁰Y) to anti-HER2/neu MoAbs may improve their cytotoxic efficacy without adding significant risk to the patient.

The purpose of this paper is to describe the results of labeling *anti-HER2/neu* [including Herceptin[®]] antibody conjugates with the linker CHX-A -DTPA in preparation for future animal and human studies.

MATERIALS AND METHODS

Immunoglobulins

Herceptin® is a recombinant DNA-derived humanized MoAb of the IgG₁ kappa class that contains human framework regions with the complementarity-determining regions of a murine antibody (4D5) that binds to HER2 receptors. Herceptin®, as a purified preparation, was not available to us. We were able to obtain pharmacy grade Herceptin® from the hospital pharmacy. A vial of pharmacy grade Herceptin® contains a sterile, white to pale yellow lyophilized powder containing 440 mg trastuzumab, 9.9 mg L-histidine HCl, 6.4 mg L-histidine, 400 mg alpha, alpha-trehalose dihydrate, and 1.8 mg polysorbate 20, UPS.9

Anti-HER2/neu (pure) is a monoclonal antibody composed of mouse IgG₁ heavy chains and kappa light chains and was obtained from Becton Dickinson of San Jose, CA (Cat. # 340553). The antibody is diluted in 10 mM phosphate buffered saline (PBS, 0.15 M NaCl, pH 7.4 containing 0.01% sodium azide). Nonspecific mouse IgG protein was obtained from BIO RAD Corporation (Richmond, CA).

Chelators

The bifunctional chelating agent 1,4,7,10-tetraazacyclododecane-N, N', N'', N'''tetraacetic acid (p-SCN-Bz-DOTA) was obtained from MACRO-CYCLICS, Inc., Richardson, TX (stock # B205). A recently developed bifunctional metal ion chelating agent 2-(p-nitrobenzyl)-trans-CyDTPA (CHX-A -DTPA) was provided by Dr. Martin Brechbiel of the NCI/NIH.

Isotopes

High purity ¹¹¹Indium chloride [Indiclor®] was obtained from Medi-Physics, Inc., Amersham Healthcare (Arlington Heights, II.). It is supplied as a sterile solution of ¹¹¹InCl₃ in 0.04 N HCl (pH = 1.4) with a specific activity of > 400 mCi/ μ g (carrier free) and a radiochemical purity of > 95%. High purity Yttrium-90 chloride was obtained from Perkin Elmer Life Sciences (Boston, MA) as ⁹⁰YCl₃ in ~0.05N HCl with a specific activity of ~500 mCi/ μ g (carrier free) and a radiochemical concentration of ~500 mCi/mL at the time of production.

Human Breast Cancer Cell Lines

Human breast cancer cell lines were obtained from the American Type Culture Collection (Manassas, VA). MCF-7 human breast cancer cells express a normal amount of *HER2/neu* receptors whereas the SKBR-3 cells overexpress *HER2/neu* receptors. Additional cell lines used in this study that overexpress *HER2/neu* receptors were HCC-1954 and BT-474.

Conjugation of Immunoglobulins

One hundred to 200 μg of immunoglobulin (Herceptin[®], anti-HER2/neu and nonspecific mouse IgG) at a concentration of about 100 μg /mL were dialyzed against 3 L of 50 mM sodium bicarbonate buffer in 0.15 M NaCl, pH 8.0 (Buffer A), in the dark at room temperature for 18 h. The dialyzed immunoglobulins were then mixed with one of the two chelating agents in a molar excess of 10:1 and incubated in the dark at room temperature for 18 h. Unreacted (free) chelator was removed by dialysis against 3 L of Buffer A.

Two separate preparations of Herceptin[®] immunoconjugate were made to determine the variation in specific activity and labeling efficiency.

Pharmacy grade Herceptin® preparation was transferred to a dialysis system with a molecular cutoff of 10,000 Daltons and dialyzed overnight at room temperature against 3 L of Buffer A. After dialysis, total protein was determined by the BIORAD Protein Assay Kit (Richmond, CA) using bovine IgG (2 mg/mL) as a standard.

CHX-A -DTPA was added to the dialyzed Herceptin® in molar excess of 10:1 (Preparation A) and 50:1 (Preparation B) and incubated overnight at room temperature in the dark. CHX-A -DTPA-Herceptin® conjugate was mixed with an equal volume of 0.5 M sodium acetate buffer, pH 5.5, and stored at 4°C until use. The amount /number of bifunctional DTPA-CHX-A" ligand molecules bound to the Herceptin® molecule was determined using the method of Pippin et al.¹¹ Briefly, the total amount of IgG protein in the final preparation was determined with the BIO-RAD Protein Assay Kit. Arsenazo III-Yttrium (ARS-Y) solution was prepared from 5 mM Arsenazo III (ICN Pharmaceuticals, Inc., Costa Mesta, CA) and 0.1 M yttrium chloride (Sigma-Aldrich Fine Chemicals, St. Louis, MO). A working solution containing 5 μ M Arsenazo III and 1.6 μ M yttrium chloride in 0.15 M sodium acetate buffer, pH = 4.0, was used. To determine the molar ratio of DTPA to Herceptin®, the absorbance of the ARS-Y solution was measured at 652 nm using a Beckman DU-7 UV Spectrophotometer.

Labeling Immunoglobulins with 111 In Using a DOTA Linker

The procedure described by Li et al. 10 was used to label DOTA-immunoconjugates. A mixture of 100 μ L of 0.3 mM p-SCN-Bz-DOTA in 0.2 M tetramethylammonium acetate (pH 5.0) and 111 InCl₃ ($^{\sim}$ 1 mCi) were incubated at 37°C for 30 min. Unreacted (free) 111 In was removed by the addition of 25 μ L of 5 mM DTPA in 0.1 M tetramethylammonium acetate (pH 6.0), followed by DEAE ion-exchange chromatography. The purified p-SCN-Bz-DOTA- 111 In solution was mixed with approximately 300 μ g of Herceptin® in 0.1 M tetramethylammonium phosphate (pH 9.0) and incubated at 37°C for 60 min. Radioimmunoconjugate was then isolated using a PD-10 column.

Multiple experiments using immunoconjugates containing the bifunctional chelating agent 1,4,7,10-tetraazacyclododecane-N, N', N, N tetraacetic acid (p-SCN-Bz-DOTA) and 111 InCl₃

were performed. The specific activity (Ci ¹¹¹In/g RIC), radiochemical purity (% ¹¹¹In in RIC), and efficiency of labeling (% ¹¹¹In bound to RIC) were measured. The same procedure was used to label nonspecific mouse IgG protein. The radiolabeled immunoconjugates were purified by PD-10 column chromatography [PD-10 Sephadex®, G-25M Column, 3.1 inch (Supelco; Sigma, St. Louis, MO, Lot # 289348)] using an eluant 20 mM sodium acetate buffer pH 6.3 in 0.15 M sodium chloride.

Labeling Immunoconjugates with ¹¹¹In Using a DTPA Linker

Immunoglobulin labeling with ¹¹¹In and ⁹⁰Y was achieved via a bifunctional metal ion chelation agent, CHX-A -DTPA12 using a modification of a method published previously. 13 111 In-chloride was added to immunoconjugate at a concentration of 1 mCi per 100 µg Herceptin® RIC. The mixture was incubated for 20 min at room temperature and then the pH was adjusted to 7 with 2.0 M sodium acetate (pH 9.5). Excess ligand was removed by dialysis against 0.15 M sodium acetate pH 6.3 in 0.15 M sodium chloride. The RICs were separated from CHX-A-DTPA-111In and free ¹¹¹InCl₃ by PD-10 column (Supelco; Sigma, St. Louis, MO) as follows. The PD-10 column was first washed with 15.0 mL of 1% human serum albumin in 20 mM sodium acetate buffer (pH 6.3) in 0.15 M sodium chloride and then with 15.0 mL of the same buffer without human serum albumin. The radiolabeled mixture was then loaded on the PD-10 column and fractions of 0.7 mL each were eluted with 20 mM sodium acetate buffer, pH 6.3, in 0.15 M sodium chloride. The radioactivity of each fraction was measured in a gamma well counter. The radioimmunoconjugates were eluted first. Purity of RIC was determined by instant thin layer chromatography (ITLC).

ITLC of the purified RIC was performed using glass fiber strips impregnated with Silica Gel [ITLC® SG, Pall Corporation, Ann Arbor, MI]. Strips $(0.5 \times 2.5 \text{ cm})$ were developed in a solvent system containing 10 mM EDTA (pH 4.5) and 10 mM NaOH in 0.9% saline. The area containing the RIC was located by cutting the strips and counting the radioactivity in each piece in a well counter. RIC counts were expressed as percent of the total ITLC strip radioactivity. The yield, purity, and specific activity of the 111 In-labeled RICs were measured for each immunoconjugate labeled.

Table 1. Specific Activity, Purity, and Efficiency of ¹¹¹ In Labeling of Anti-HER2/neu and IgG p-SCN-Bz-DOTA Conjugate					
Protein	Specific activity μCi/μg	Purity of RIC (%)	Efficiency of labeling (%)		
Herceptin®-DOTA	2.64	89.6	37.3		
Anti-HER2/neu-DOTA	1.55	97.7	14.3		
IgG-DOTA	1.45	96.5	13.7		

Labeling Immunoconjugates with 90Y

The immunoconjugate (CHX-A —DTPA-antibody) was labeled with 90YCl₃ according to the procedure of Wu et al. 12 using a modification of a method published previously.¹³ Five hundred Ci of 90YCl₃ was added to 50 g of immunoconjugate and incubated in a glass vial at room temperature for 20 min. The reaction was terminated by adding 40 µL of 2 M sodium acetate buffer to bring the pH to 7.0. The mixture was then transferred to a PD-10 column for separation. The column was first eluted with 2 mL of 20 mM sodium acetate buffer pH 6.3 in 0.15 M sodium chloride and then four fractions (0.7 mL each) of the eluant were collected. The first fraction to show a high level of radioactivity usually contained the radioimmunoconjugate. The specific activity (Ci 90Y/g RIC), radiochemical purity (% 90Y in RIC), and efficiency of labeling (% 90Y bound to RIC) were measured as described earlier. The same procedure was used to label and purify nonspecific mouse IgG protein.

Stability of RICs

In vitro stability of the ¹¹¹In-RIC and ⁹⁰Y-RIC were determined under controlled conditions as follows. The RIC ¹¹¹In-CHX-A -DTPA-Herceptin[®], at a molar excess of 10:1, was incubated in a water bath in a 50 mM sodium acetate buffer and in human plasma (pH 7.4) at room temperature and 37°C for 24, 48, and 96 h postlabeling. The same

**Unreacted chelate removed by dialysis.

procedure was used to determine the stability of ¹¹¹In-labeled *anti-HER2/neu* and murine IgG protein. The RIC ⁹⁰Y-CHX-A -DTPA-Herceptin[®] at a molar excess of 10:1 was incubated in a water bath at room temperature and at 37 . . . C in a PBS and in human plasma at a pH of 7.4 for 24, 48, and 96 h postlabeling. Stability of each RIC was determined using instant thin layer chromatography (ITLC) as described earlier.

Binding of ¹¹¹In-RICs to Human Breast Cancer Cell Lines

The binding capacity of the new ¹¹¹In-RICs to defined human cancer cell lines MCF-7 and SKBR-3 was tested. MCF-7 cells were cultivated in Eagle's minimum essential medium with 2 mM L-glutamine and Earle's BSS adjusted to contain 1.5 g/L sodium bicarbonate, 0.1 mM nonessential amino acids, and 1.0 mM sodium pyruvate, and supplemented with 0.01 mg/mL bovine insulin and 10% fetal bovine serum. SKBR-3 cells were harvested by trypsinization, washed, counted. 2.5×10^5 cells were then seeded in 12-well plates (6.25×10^4) cells/cm²). The cells were incubated at 37_iC for 18 h and then the media was replaced with 2 mL of fresh McCoy's Medium with 10% fetal bovine serum containing one of the three RICs (1 μ Ci/mL). The cells were incubated in 5% CO₂ for 3 h at 37_iC. After the incubation period, the cells were washed three times with 2 mL of PBS and then solubilized with 1 mL of 1% SDS and the radioactivity bound to the cells counted in a gamma well counter.



	PREPARATION A*	PREPARATION B*
Specific activity: $\mu \text{Ci}^{111} \text{In}/\mu g \text{ Herceptin}^{\otimes}$	1.87	3.10
Radiochemical purity (% 111In in RIC**)	96.8	92.7
Efficiency of labeling: % 111In bound to RIC	31.8	19.4

Table 3.	Stability of Herceptin®-CHX-A"-DTPA-111In
in Sodium	Acetate Buffer and Human Plasma

		% RIC stability in:		
Time (h)	Temperature	Buffer	Human plasma	
0	RT	97.9		
24	RT	97.9	95.9	
	37°C	98.1	95.5	
48	RT	97.8	89.6	
	37°C	97.7	89.3	
96	RT	95.7	90.0 `	
	37°C	94.8	85.0	

Binding of 90Y-RICs to Breast Cancer Cells

The binding of ⁹⁰Y-DTPA Herceptin® and ⁹⁰Y-DTPA-anti HER2/neu antibody to human cancer cells MCF-7 and BT-474 was determined using various concentrations of RIC. MCF-7 cells, which express normal amounts of HER2/neu receptor, and BT-474 cells, which overexpress HER2/neu receptor, were used. Cells were exposed to three different concentrations of ⁹⁰Y-RICs for 24 h at 37_iC. The specific activity (μCi/μg immunoconjugate) was 1.3 for ⁹⁰Y-DTPA Herceptin® and 1.2 for the ⁹⁰Y-DTPA anti-HER2/neu antibody. The radiochemical purity of the ⁹⁰Y-DTPA Herceptin® complex was 96.6% and 94.2% for the ⁹⁰Y-DTPA-anti HER2/neu antibody complex.

RESULTS

Conjugation of Immunoglobulins

The average number of bifunctional CHX-A -DTPA molecules bound to the Herceptin® mol-

ecule, determined using the method of Pippin et al.,¹¹ was found to be 1.4:1. This determination was not made for p-SCN-Bz-DOTA antibody conjugates.

Labeling Immunoglobulins with ¹¹¹In Using a DOTA Linker

The results of this labeling experiment are presented in Table 1. All three antibody conjugates € were successfully labeled with ¹¹¹In. The RICs exceeded 89% in purity. The efficiency of labeling was calculated from the total initial radioactivity used in labeling and the radioactivity recovered in the RIC after isolation by the PD-10 column. The specific activity was calculated from the radioactivity present in the RIC isolated by the PD-10 column and the amount of IgG present in the conjugate used in the preparation of RIC. The purity of the RIC, prepared using a PD-10 column, was determined by ITLC. The radioactivity representing free radioisotope was separated from the RIC and the amount of both measured. Total radioactivity (free + RIC) was equal to 100%.

Our original intent was to use purified Herceptin® (to be obtained directly from the manufacturer) for labeling purposes. However, the manufacturer stopped supplying all purified preparations of Herceptin® for investigational purposes. Only pharmacy grade Herceptin® designed for direct infusion into patients could be obtained. Although we were able to label pharmacy grade Herceptin® with 111In using the p-SCN-Bz-DOTA chelator, the immunological activity of the antibody was lost. This was determined by demonstrating the lack of binding of Herceptin®-p-SCN-Bz-DOTA-111In to MCF-7 and SKBR-3 human breast cancer cells in vitro (data not included). For this reason, no further DOTA conjugations and labelings were performed.

Table 4	Binding of 111In	sheled RICs to	MCF-7 and	SKRR-3 Human	Breast Cancer	Cells in 3 h	at 37°C
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RIC	SKBR-3	MCF-7	Binding ratio
111In-CHX-A"-DTPA-Herceptin®	24,580 ± 1,405*	620 ± 18	40:1
111In-CHX-A"-DTPA-HER2/neu**	$33,350 \pm 2,800$	$1,540 \pm 48$	22:1
111In-CHX-A"-DTPA-IgG	290 ± 25	250 ± 71	1:1

*Radioactivity is expressed as average CPM per 100,000 cells ± standard deviation obtained from three separate studies. **Murine Antibody (Becton Dickinson, San Jose, CA) that reacts to cells overexpressing HER2/neu.

RIC	MCF-7	SKBR-3	HCC-1954	BT-474
111In-CHX-A"-DTPA-Herceptin®	161 ± 14	6,310 ± 206	8,239 ± 598	4,920 ± 192
111In-CHX-A"-DTPA-anti-HER2/neu	113 ± 53	$2,206 \pm 264$	$5,054 \pm 336$	$2,875 \pm 449$
111In-CHX-A"-DTPA-IgG	50 ± 14	50 ± 8	50 ± 5	34 ± 5

^{*}Activity expressed as average CPM per 100,000 cells ± SD from three separate studies.

Labeling Pharmacy Grade Herceptin® with ¹¹¹In Using a DTPA Linker

Pharmacy grade Herceptin® was conjugated with the bifunctional metal ion chelating agent (CHX-A-DTPA) as described earlier. The yield, purity, and specific activity of the ¹¹¹In-labeled Herceptin® were measured for the two preparations of Herceptin® immunoconjugate. The results are presented in Table 2. The efficiency of labeling as well as the radiochemical purity was higher for the first preparation (Preparation A). However, Preparation A yielded lower specific activity than Preparation B.

The data clearly show the labeling of Herceptin® with ¹¹¹In using CHX-A -DTPA in our laboratory. Because of the greater radiochemical purity and efficiency of labeling obtained with the 10:1 molar excess of CHX-A -DTPA: Herceptin®, Preparation A was used in the remainder of our studies.

Stability of ¹¹¹In-RIC

The *in vitro* stability of Herceptin®-CHX-A-DTPA-¹¹¹In in sodium acetate buffer (pH 6.3) and human plasma (pH 7.4) was tested. The preparation was stable in both solutions and at both temperatures (Table 3). However, after 96 h of incubation the RIC appeared to be slightly less stable in plasma than in the acetate buffer at both temperatures.

Binding of ¹¹¹In-RICs to Human Breast Cancer Cells

¹¹¹In-RICs demonstrated binding to normal expressing HER2/neu cells (MCF-7) and to HER2/neu overexpressing cells (SKBR-3). However, ¹¹¹In-CHX-A -DTPA-IgG did not show significant binding to either tumor cell line. Table 4 shows the amount of radioactivity [expressed in counts per minute (CPM) per 100,000 cells] bound to both types of cells.

The RIC ¹¹¹-In-CHX-A -DTPA-Herceptin® binds 40 times greater to human breast cancer cells that overexpress *HER2/neu* (SKBR-3 cells) compared to normal *HER2/neu* expressing cells (MCF-7 cells). The RIC ¹¹¹In-CHX-A -DTPA-anti-HER2/neu binds 22 times greater to the same *HER2/neu* overexpressing cells compared to the normal *HER2/neu* expressing (MCF-7) cells. However, there is no difference in binding of the nonspecific mouse ¹¹¹In-CHX-A -DTPA-IgG in overexpressing and normal expressing breast cancer cells *in vitro*.

Additional binding studies with labeled Herceptin® [111In-CHX-A -DTPA-Herceptin®], labeled anti-HER2/neu MoAb [111In-CHX-A -DTPA-anti-HER2/neu], and labeled nonspecific IgG [111In-CHX-A -DTPA-IgG] were extended to two new cell lines. The new cell lines included HCC-1954 and BT-474, both of which overexpress HER2/neu receptor proteins on their cell surface. The same experimental conditions described above were used and the data is summarized in Table 5.

In vitro binding studies using four separate cell lines and ¹¹¹In-RICs were successful. The binding of ¹¹¹-In-CHX-A -DTPA-Herceptin® to human breast cancer cells that overexpress HER2/neu (SKBR-3, HCC-1954, and BT-474 cells) is significantly higher than to normal HER2/neu expressing cells (MCF-7 cells). The RIC ¹¹¹In-CHX-A -DTPA-anti HER2/neu also binds greater to the same HER2/neu overexpressing cell lines compared to the normal

Table 6. Specific Activity, Radiochemical Purity, an Efficiency of Labeling Herceptin®-DTPA-90Y	d
Specific Activity	

(μCi ⁹⁰ Y/μg Herceptin [®]	2.71
Radiochemical purity (% ⁹⁰ Y in RIC)	99.3
Efficiency of labeling	
(% 90Y bound to RIC)	27.1

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Time:		% RIC* stability in	
hours	& temperature	PBS buffer	Human plasma
24	RT	97.7	97.6
	37°C	97.0	95.4
48	RT	97.0	93.1
	37°C	88.9	87.2
96	4°C	97.1	
	RT	95.6	86.3
	37°C	81.5	80.5

HER2/neu expressing cells. However, there is no difference in the *in vitro* binding of the non-specific RIC Mouse ¹¹¹In-CHX-A -DTPA-IgG to the overexpressing and normal expressing breast cancer cell lines.

Labeling Pharmacy Grade Herceptin® with 90 Y

The labeling results of pharmacy grade Herceptin® with 90 Y are presented in Table 6. CHX-A -DTPA-Herceptin® was successfully labeled with 99 Y with a specific activity of 2.71 and an efficiency of 27%. The radiochemical purity of the RIC was found to be > 99%.

Stability of 90Y-DTPA Herceptin®

The ⁹⁰Y- CHX-A -DTPA-Herceptin[®] preparation was stable in both phosphate buffered saline solution at pH 7.4 and human serum at both room temperature and 37°C (Table 7). Only in human plasma did the stability decrease slightly after 96 h.

Binding Capacity of ⁹⁰Y-DTPA Herceptin® and anti-HER2/neu Antibody

The binding results are presented in Table 8. Because ⁹⁰Y is a β emitter and can reduce cell re-

Table 9. Binding of ⁹⁰Y labeled anti-HER2/neu to MCF-7 and BT-474 Cells for 3 h at 37°C

Cell line	Binding affinity*
MCF-7	2.46 ± 0.31
BT-474	24.37 ± 1.42

*Activity expressed as average CPM per 100,000 cells \pm \pm SD from three separate studies.

ceptor binding, the effect of increasing ⁹⁰Y concentration in the RIC was investigated. *In vitro* binding of ⁹⁰Y-DTPA Herceptin[®] and *anti-HER2/neu* antibody to BT-474 (*HER2/neu* overexpressing) cells was measured over a 24-h period. There was a linear increase in the binding of ⁹⁰Y-DTPA-*HER2/neu* as ⁹⁰Y-RIC concentration increased. This did not occur with ⁹⁰Y-DTPA-Herceptin[®] RIC suggesting that the Herceptin[®] is more sensitive to ⁹⁰Y activity than *anti-HER2/neu* antibody.

Because ⁹⁰Y labeled *anti-HER2/neu* showed greater binding capacity and stability, the *in vitro* binding of this RIC was tested in MCF-7 and BT-474 cells. The results are presented in Table 9.

These data demonstrate that ⁹⁰Y labeled *anti-HER2/neu* RIC binds 10 times more avidly to BT-474 cells (*HER2/neu* overexpressing cells) than to MCF-7 cells (normal expressing cells) *in vitro*.

DISCUSSION

The anti-HER2/neu antibody and nonspecific mouse IgG are preparations of protein without an excess of preservatives added and were successfully labeled with ¹¹¹In using a DOTA linker (Table 1) without losing their in vitro binding capacity to HER2/neu overexpressing cancer cells. This was not true for pharmacy grade Herceptin[®].

Table 8. Binding of ⁹⁰Y labeled Herceptin[®] and Anti-HER2/neu to BT-474 Cells for 24 h at 37°C

μCi of 90Y/μg RIC	⁹⁰ Y-DTPA-Herceptin®	90Y-DTPA HER2/neu
0.2 0.4 0.8	2.16 ± 0.40*	2.39 ± 0.35
0.4	2.48 ± 0.32	4.08 ± 0.68
0.8	2.88 ± 0.15	6.83 ± 1.89

^{*}Activity expressed as average CPM per 100,000 cells \pm SD from three separate studies.

In our hands ¹¹¹In-labeled pharmacy grade Herceptin® using the p-SCN-Bz-DOTA linker did not bind with human cancer cells *in vitro*. Experiments were conducted to extract Herceptin® from the pharmacy grade preparation using ammonium sulfate precipitation techniques and Protein A column filtration. After extracting Herceptin® using the above mentioned procedures, we were able to label this antibody with ¹¹¹In using the DOTA chelator. However, the new RIC failed to bind with tumor cells *in vitro*, suggesting the process of extraction compromised the immunoreactivity of Herceptin®. For this reason, further labeling experiments with Herceptin® were performed using the CHX-A -DTPA chelator.

As illustrated in Tables 2 and 3, pharmacy grade Herceptin[®], *anti-HER2/neu* antibody, and murine IgG protein were labeled with ¹¹¹In using the CHX-A -DTPA chelator. These labeled complexes were produced with reasonable specific activity and high radiochemical purity. The RICs were stable over time and retained their ability to bind to receptors on several cancer cell lines, especially to those that overexpress *HER2/neu* receptors (BT-474, SKBR-3, and HCC-1954) (see Tables 3 and 4).

As illustrated in Tables 6–9, we were able to label the above mentioned antibody conjugates with ⁹⁰Y resulting in RICs with reasonable specific activity and high radiochemical purity. The ⁹⁰Y-labeled pharmacy grade Herceptin[®] is stable over time (Table 8). The ability of ⁹⁰Y-labeled pharmacy grade Herceptin[®] to bind to receptors on tumor cell lines, especially those overexpressing *HER2/neu* (BT-474), over 3 h has been demonstrated (Table 9).

CONCLUSIONS

Pharmacy grade Herceptin®, anti-HER2/neu antibody, and murine nonspecific IgG protein can be labeled with ¹¹¹In and ⁹⁰Y using the CHX-A -DTPA chelator and these labeled complexes retain their binding capacity (immunoreactivity) and are stable over time under laboratory conditions. To our knowledge these observations have not been previously published. The ¹¹¹In-and ⁹⁰Y-labeled Herceptin® RICs bind to breast tumor cells in vitro. There is significantly higher binding to breast tumor cells that overexpress HER2/neu receptors than to those tumor cells which express normal concentrations of HER2/neu receptor. This is also true for anti-

HER2/neu antibody but not for murine nonspecific IgG protein.

ACKNOWLEDGMENTS

Supported by grants from the Susan G. Komen Breast Cancer Foundation (IMG00-000338) and the Department of Defense (DAMD17-00-1-0296).

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